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CRA or erosion resistant CRA

11

Ultrasonic Inspect Plate

12

High Speed Roll Forming Mill

15

TIG or Plasma Weld Hollow

25

Ultrasonic Inspect Hollow Weld Seam

26

Forge or Platen Weld

27

Full Body Anneal Heat Treat Hollow

288

Remove Oxide from Hollow by Pickle or  
Blast

298

Cold Work Welded Hollow

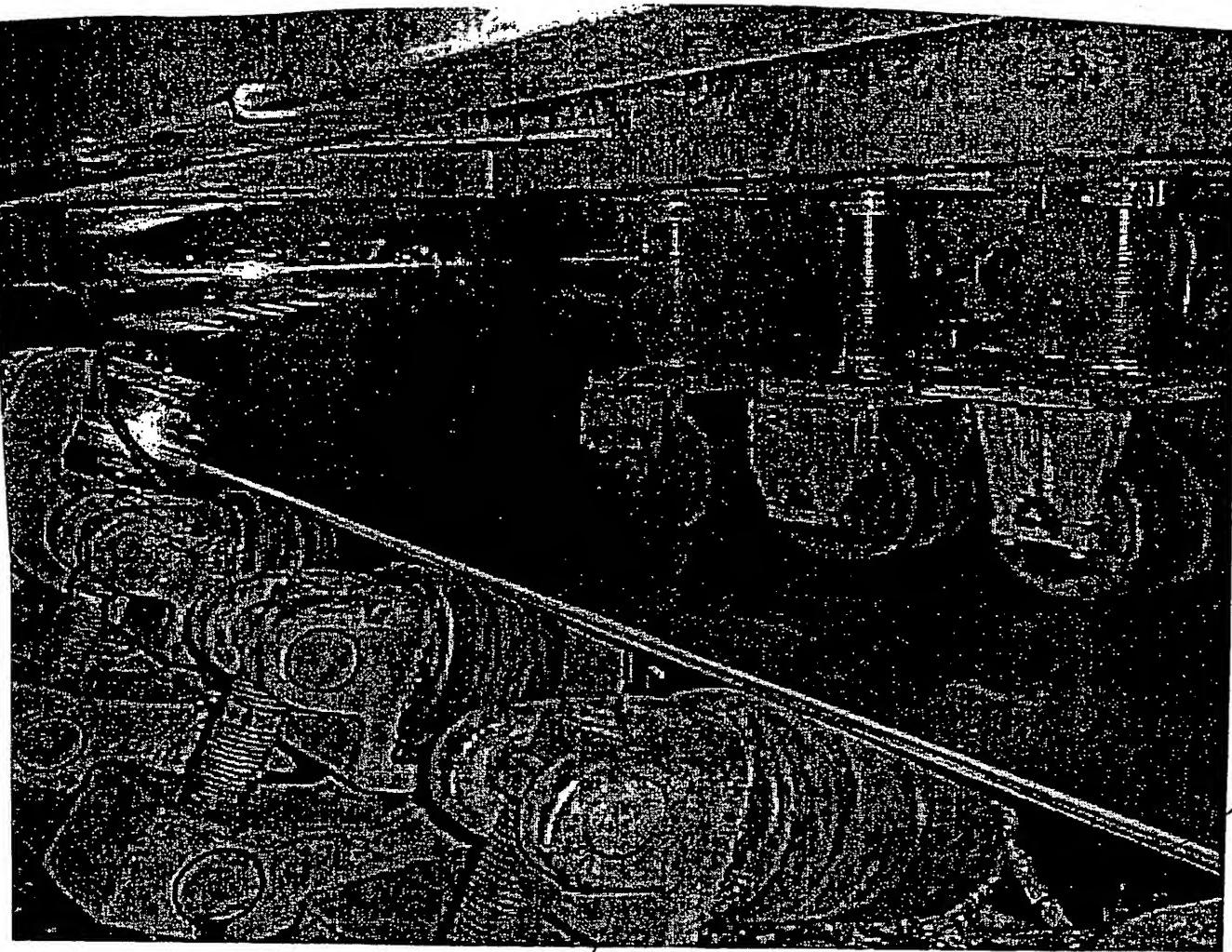
308

318

Finished Pipe

328

## FIGURE (1)



19

FIG. 2

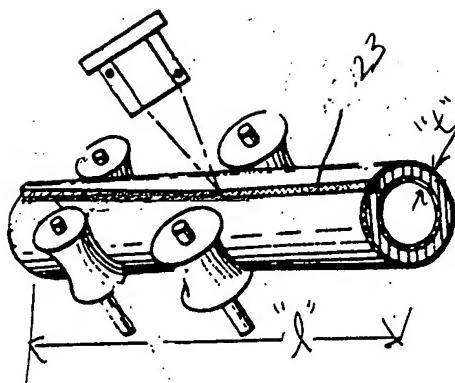


FIG. 3